



| Parts List | | | | | | |
|------------|-------|----------|------------------------------|-----|----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 871 | 6591A 3 | CYLINDER BLOCK AND CRANKC | 1 | | |
| 2 | 27 | 53650 | GASKET, CRANKCASE TO CYLI | 2 | | 5 |
| 3 | | 56029 | COVER, STARTER MOTOR (UP | 1 | | |
| 4 | 10 | 31984 | SCREW, COVER TO CRANKCA | 1 | | |
| 4 | 10 | 35385 | SCREW, COVER TO CRANKCA | 1 | | |
| 5 | 13 | 26993 | LOCKWASHER, COVER SCREW | 4 | | |
| 6 | | 76867 | COVER, STARTER MOTOR (LO | 1 | | |
| 7 | 10 | 39767 | SCREW, COVER TO CRANKCA | 1 | | |
| 7 | 10 | 73658 | SCREW, COVER TO CRANKCA | 1 | | |
| 8 | 16 | 64281 | STUD | 2 | CRANKCASE TO DRIVE SHAFT I | |
| 9 | 17 | 20033 | PIN, DOWEL - CRANKCASE TO | 2 | | |
| 10 | 17 | 63779 | PIN, DOWEL - CYLINDER BLOC | 2 | | |
| 11 | | 66517 | RESTRICTOR, CRANKCASE BL | 3 | | |
| 12 | 16 | 64282 | STUD | 6 | CYLINDER BLOCK TO EXHAUST | |
| 13 | 10 | 57841 | SCREW, CRANKCASE TO CYLIND | 2 | | |
| 13 | 10 | 53016 | SCREW, CRANKCASE TO CYLIND | 2 | | |
| 14 | 10 | 73657 | SCREW, CRANKCASE TO CYLIND | 15 | | |
| 15 | 10 | 20359 | SCREW, CENTER MAIN BEARING | 1 | | |
| 16 | 14 | 20091 | TAB WASHER, BEARING LOCKIN | 1 | | |
| 17 | 21 | 77560 | CHECK VALVE, BLEED HOSE - TC | 1 | | |
| 19 | 32 | 54936 | HOSE, CYLINDER BLEED (15 1/2 | 1 | | |
| 20 | 21 | 77561 | CHECK VALVE, BLEED HOSE - BC | 1 | | |
| 21 | 22 | 25885 | ELBOW | 1 | BALANCE HOSE TO CYLINDER I | |
| 22 | 32 | 34395A 1 | HOSE ASSEMBLY, BALANCE (6 1 | 1 | | |
| 23 | 22 | 65348 | TEE, BALANCE HOSE TO CYLIND | 1 | | |
| 24 | 32 | 54936 | HOSE, BALANCE (5") | 1 | | |
| 25 | 22 | 65857 | FITTING, AIR INLET COVER | 1 | | |
| -- | 27 | 73645A76 | GASKET SET | | | |